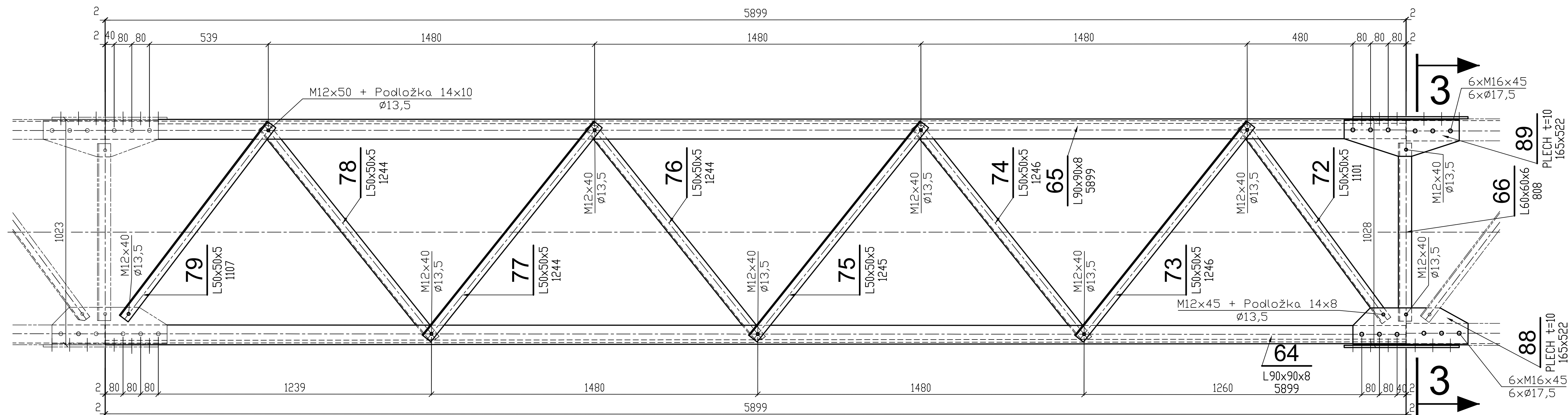
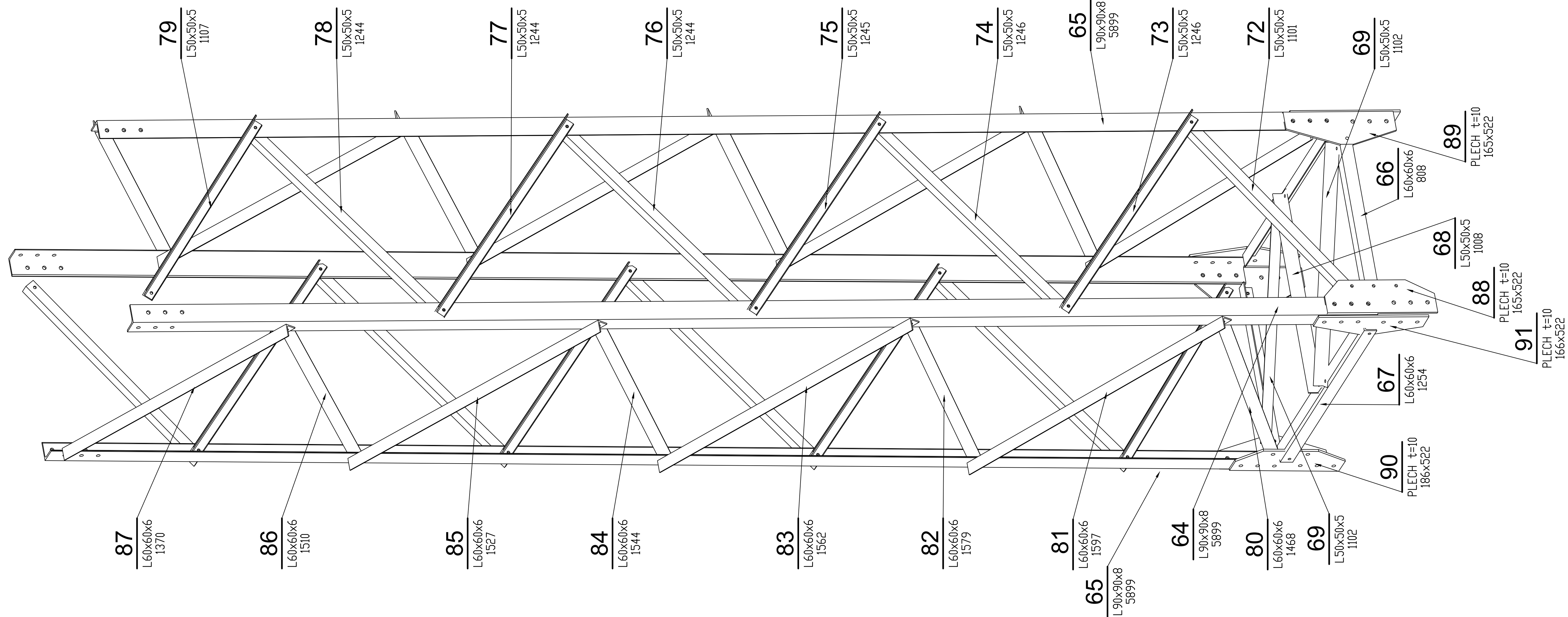


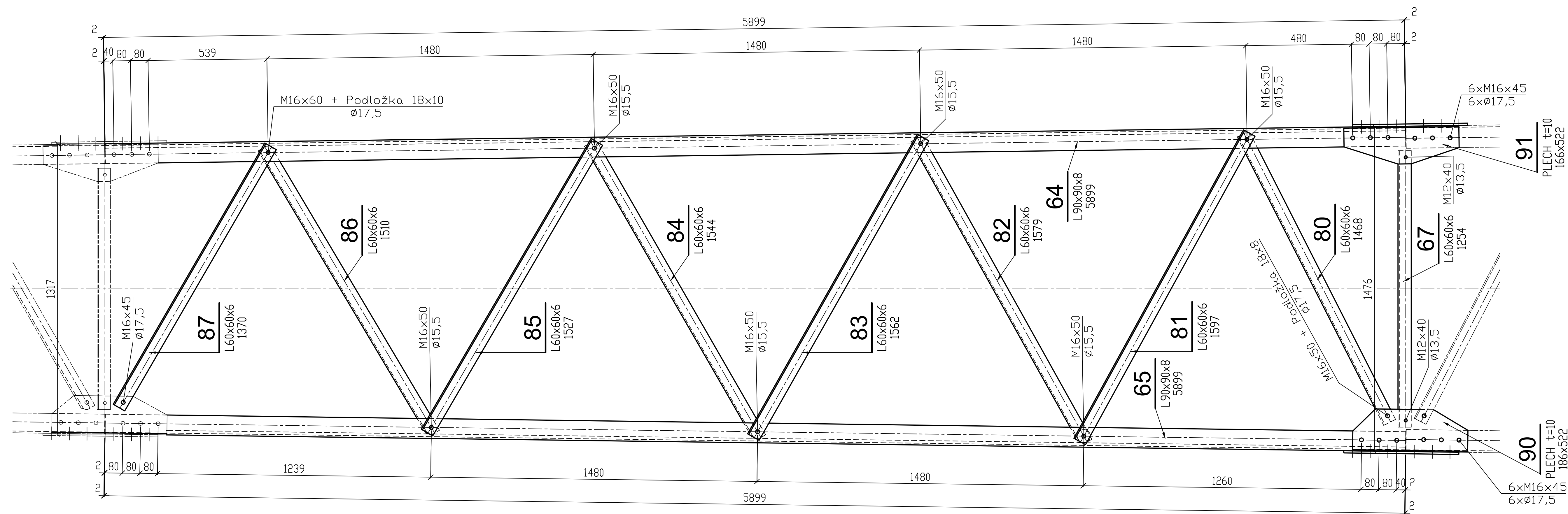
Pohled po vedení 5-8,7-6



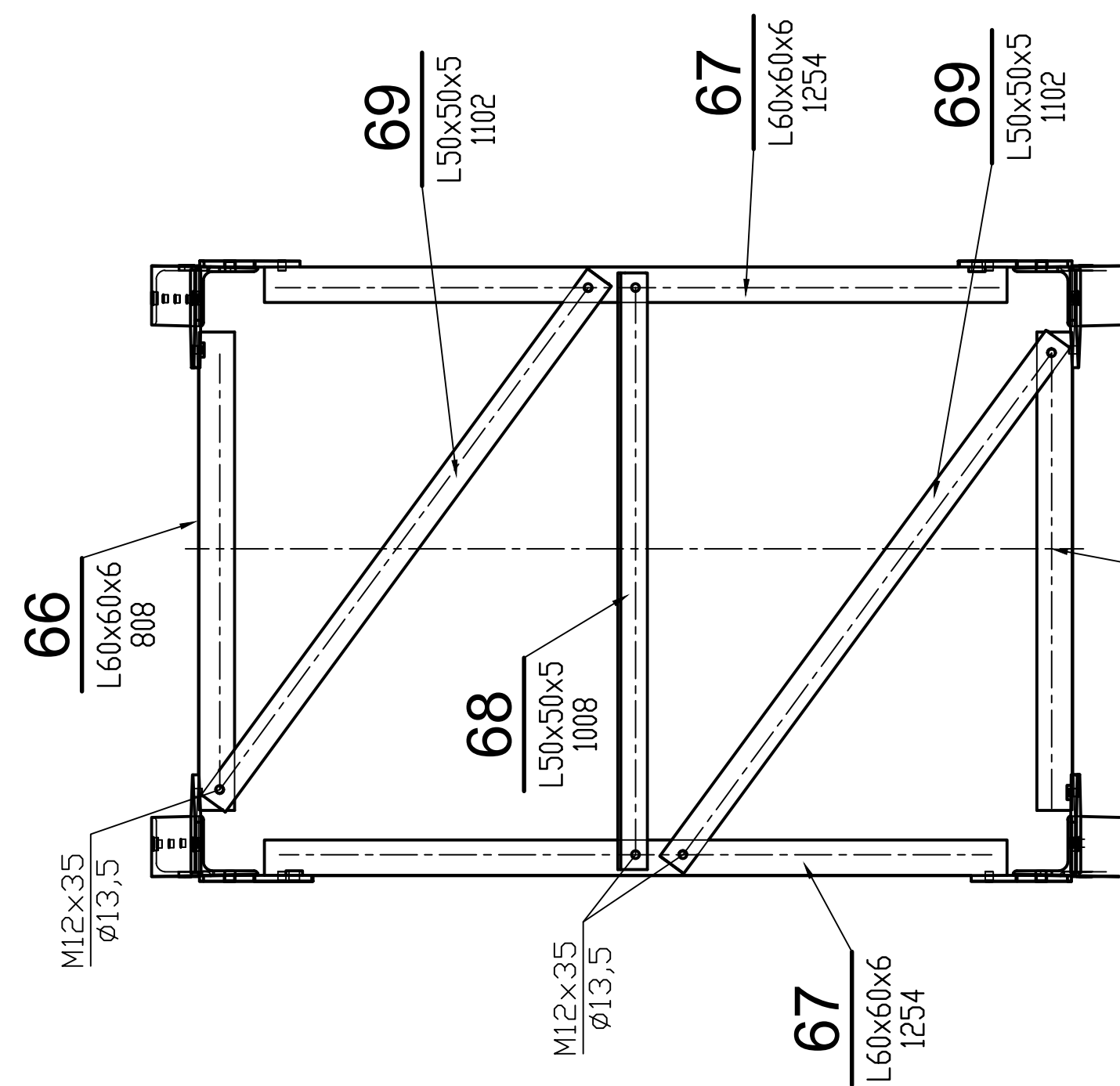
3D Pohled



Pohled kolmo na vedení 6-5,8-7



ŘEZ 3-3

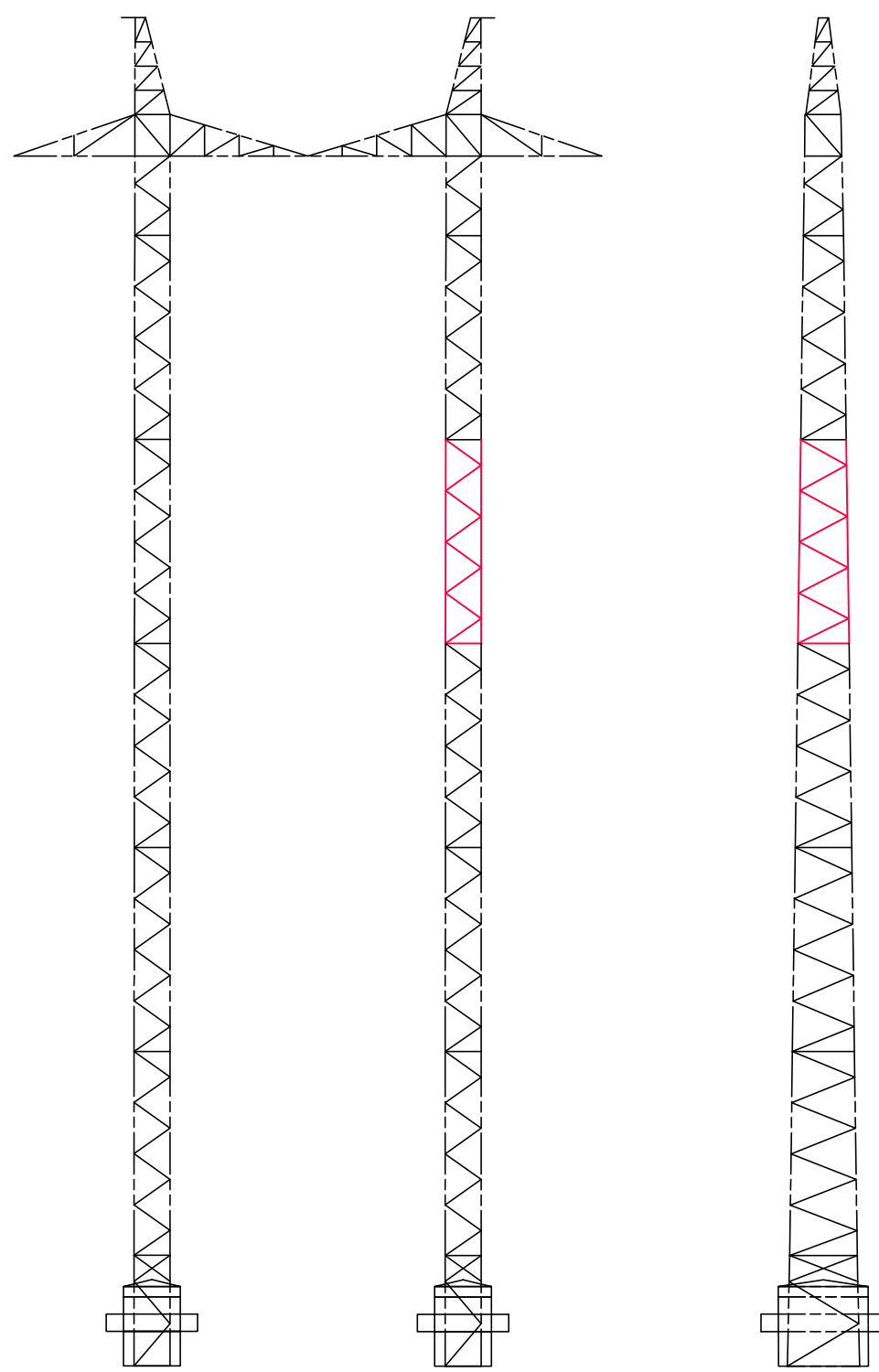


POZNÁMKY:
KONSTRUKCE - VÝROBNÍ SKUPINA B
Kvalifikace svařčů dle ČSN EN 1090-2: EXC2
Osvědčení s polohou svaru PD + PF

MATERIÁL:
OCEL S 355J2 dodává s inspekčním certifikátem 3.1 dle ČSN EN 10 204
ŠROUBY 8.8 (DIN 7990 + příloha dle DIN 7998)
DŘÁV ŠVAROVACÍ EN 440 dodává se Zkušební zprávou 2.2. dle ČSN EN 10 204
Typ: ESAB OK Aristorod 12.50 ISO 14341-A (EN 440) GS31
OCHARNNÝ PLYN: ISO 14175 (EN 439) Plym M21

- POZNÁMKY:**
1. Zajištění jakosti svařování: ČSN EN ISO 3834-2
 2. Metody svařování ČSN EN ISO 4063: 135
 3. Příprava svařových ploch: ČSN EN ISO 9692-1
 4. Svary provedeny dle WPS (ČSN EN ISO 15609-1) kvalifikovaných dle WPQR (ČSN ISO 15614-1)
 5. Stupeň jakosti svaru: B (ČSN EN ISO 5817)
 6. Metody NDT a DT: metoda VT dle ČSN EN 970
 7. Kvalifikace svařeče ČSN EN 287-1 na typ i koutové svary
 8. Před montáží nutné provést zkoušky montáž v mostárně.

Schéma



Poz.číslo	Název - Rozměr	Délka	Materiál	Norma	Hmotnost [kg]	Násk. Pr. [m ²]	Číslo výkresu	Poz.
	Ocelkem:				570,5	20,6		
2	L 90x60x8	5899	S355J2		128,6	4,1		64
2	L 90x60x8	5899	S355J2		128,6	4,1		65
2	L 60x60x8	808	S355J2		8,8	0,4		66
2	L 60x60x8	1254	S355J2		0,6	13,0		67
1	L 50x60x8	1008	S355J2		3,8	0,2		68
2	L 50x60x8	1102	S355J2		8,3	0,4		69
								70
2	L 50x60x5	1101	S355J2		8,3	0,4		71
2	L 50x60x5	1246	S355J2		8,4	0,4		72
2	L 50x60x5	1246	S355J2		9,4	0,5		73
2	L 50x60x5	1245	S355J2		9,4	0,5		74
2	L 50x60x5	1244	S355J2		9,4	0,5		75
2	L 50x60x5	1244	S355J2		9,4	0,5		76
2	L 50x60x5	1244	S355J2		9,4	0,5		77
2	L 50x60x5	1244	S355J2		9,4	0,5		78
2	L 50x60x5	1107	S355J2		8,3	0,4		79
2	L 60x60x6	1478	S355J2		15,9	0,7		80
2	L 60x60x6	1597	S355J2		17,3	0,7		81
2	L 60x60x6	1597	S355J2		0,7	17,1		82
2	L 60x60x6	1562	S355J2		22,1	0,7		83
2	L 60x60x6	1544	S355J2		16,7	0,7		84
2	L 60x60x6	1527	S355J2		16,6	0,7		85
2	L 60x60x6	1514	S355J2		16,4	0,7		86
2	L 60x60x6	1370	S355J2		14,8	0,6		87
2	PLECHH=10	165x522	S355J2		13,8	0,4		88
2	PLECHH=10	165x522	S355J2		13,8	0,4		89
2	PLECHH=10	165x522	S355J2		15,3	0,4		90
2	PLECHH=10	165x522	S355J2		13,8	0,4		91
9	ŠROUB M12x35	8,8	DN 7890	0,4	0,0			92
22	ŠROUB M12x40	8,8	DN 7900	0,1	0,0			100
2	ŠROUB M12x40	8,8	DN 7900	0,1	0,0			101
2	ŠROUB M12x50	8,8	DN 7900	0,1	0,0			1031
2	ŠROUB M12x50	8,8	DN 7900	0,1	0,0			1032
50	ŠROUB M16x45	8,8	DN 7900	4,9	0,0			1033
14	ŠROUB M16x50	8,8	DN 7900	1,5	0,0			1034
2	ŠROUB M16x60	8,8	DN 7900	0,2	0,0			1035
6	MATIC M12	EN ISO 4032	0,6	0,6	0,0			1036
66	MATIC M16	EN ISO 4032	2,2	0,0	0,0			1037
35	PODLOŽKA L14	DN 7899	0,2	0,0	0,0			1038
66	PODLOŽKA L18	DN 7899	0,7	0,0	0,0			1039
2	PODLOŽKA 14x8	24	40158905	0,0	0,0			1040
2	PODLOŽKA 14x10	24	G 26; DN 0	0,0	0,0			1041
2	PODLOŽKA 16x8	30	40163286	DN 7899	0,0	0,0		1042
2	PODLOŽKA 18x10	30	G 26; DN 0	0,0	0,0			1043

Materiál	S355J2
Hmotnost	572,0
Návrhová plocha	27,2
Průřez, G-prava	křivky I, II, III, IV, V, VI, VII, VIII, IX, X, XI, XII, XIII, XIV, XV, XVI, XVII, XVIII, XIX, XX, XXI, XXII, XXIII, XXIV, XXV, XXVI, XXVII, XXVIII, XXIX, XXX, XXXI, XXXII, XXXIII, XXXIV, XXXV, XXXVI, XXXVII, XXXVIII, XXXIX, XL, XLI, XLII, XLIII, XLIV, XLV, XLVI, XLVII, XLVIII, XLIX, L, LI, LII, LIII, LIV, LV, LVI, LVII, LVIII, LIX, LX, LXI, LXII, LXIII, LXIV, LXV, LXVI, LXVII, LXVIII, LXIX, LXX, LXXI, LXXII, LXXIII, LXXIV, LXXV, LXXVI, LXXVII, LXXVIII, LXXIX, LXXX, LXXXI, LXXXII, LXXXIII, LXXXIV, LXXXV, LXXXVI, LXXXVII, LXXXVIII, LXXXIX, LXXXX, LXXXXI, LXXXXII, LXXXXIII, LXXXXIV, LXXXXV, LXXXXVI, LXXXXVII, LXXXXVIII, LXXXXIX, LXXXXX, LXXXXXI, LXXXXXII, LXXXXXIII, LXXXXXIV, LXXXXXV, LXXXXXVI, LXXXXXVII, LXXXXXVIII, LXXXXXIX, LXXXXXX, LXXXXXXI, LXXXXXXII, LXXXXXXIII, LXXXXXXIV, LXXXXXXV, LXXXXXXVI, LXXXXXXVII, LXXXXXXVIII, LXXXXXXIX, LXXXXXXX, LXXXXXXXI, LXXXXXXXII, LXXXXXXXIII, LXXXXXXXIV, LXXXXXXXV, LXXXXXXXVI, LXXXXXXXVII, LXXXXXXXVIII, LXXXXXXXIX, LXXXXXXXX, LXXXXXXXXI, LXXXXXXXXII, LXXXXXXXXIII, LXXXXXXXXIV, LXXXXXXXXV, LXXXXXXXXVI, LXXXXXXXXVII, LXXXXXXXXVIII, LXXXXXXXXIX, LXXXXXXXXX, LXXXXXXXXXI, LXXXXXXXXXII, LXXXXXXXXXIII, LXXXXXXXXXIV, LXXXXXXXXXV, LXXXXXXXXXVI, LXXXXXXXXXVII, LXXXXXXXXXVIII, LXXXXXXXXXIX, LXXXXXXXXXX, LXXXXXXXXXXI, LXXXXXXXXXXII, LXXXXXXXXXXIII, LXXXXXXXXXXIV, LXXXXXXXXXXV, LXXXXXXXXXXVI, LXXXXXXXXXXVII, LXXXXXXXXXXVIII, LXXXXXXXXXXIX, LXXXXXXXXXXX, LXXXXXXXXXXXI, LXXXXXXXXXXXII, LXXXXXXXXXXXIII, LXXXXXXXXXXXIV, LXXXXXXXXXXXV, LXXXXXXXXXXXVI, LXXXXXXXXXXXVII, LXXXXXXXXXXXVIII, LXXXXXXXXXXXIX, LXXXXXXXXXXXX, LXXXXXXXXXXXXI, LXXXXXXXXXXXXII, LXXXXXXXXXXXXIII, LXXXXXXXXXXXXIV, LXXXXXXXXXXXXV, LXXXXXXXXXXXXVI, LXXXXXXXXXXXXVII, LXXXXXXXXXXXXVIII, LXXXXXXXXXXXXIX, LXXXXXXXXXXXXX, LXXXXXXXXXXXXXI, LXXXXXXXXXXXXXII, LXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXV, LXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXXIV, LXXXXXXXXXXXXXXXV, LXXXXXXXXXXXXXXXVI, LXXXXXXXXXXXXXXXVII, LXXXXXXXXXXXXXXXVIII, LXXXXXXXXXXXXXXXIX, LXXXXXXXXXXXXXXX, LXXXXXXXXXXXXXXXI, LXXXXXXXXXXXXXXXII, LXXXXXXXXXXXXXXXIII, LXXXXXXXXXXXXXXX